

Flute Fill

Premium Expanded Polystyrene Void Fill



WHY FLUTE FILL?

- Premium, rigid EPS core molded in a range of densities to provide a variety of compressive strengths to meet project specifications and requirements
- Energy and costs savings
- Dimensional stability
- Moisture resistant due to EPS closed-cell structure
- EPS contains no formaldehyde or ozone-depleting CFCs or HCFCs

Sizes

- Custom fabricated to fit your flute profile
- Available in either square or tapered edges
- Length: 4 ft., 8 ft.
- Density 1.0, 1.25, 1.5, and 2.0 lb/ft3



APPLICATIONS

- Roofing Void fill installed within the flute of an existing metal roof as a component of a retrofit system
- Either loosely laid or mechanically attached to provide a uniform and level substrate











CODE APPROVALS

- ASTM C578, Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
- Underwriters Laboratory Listed, UL ER7260-01
- UL classified TGFU.R7260 for ballasted, and mechanically attached roofing assemblies

EXPANDED POLYSTYRENE TYPICAL PHYSICAL PROPERTIES

Cellofoam® EPS Typical 1 Physical Properties		Units	ASTM Test	ASTM C578 Type			
				Type I	Type VIII	Type II	Type IX
Density (Nominal)		lb/f³	C303 or	1.0	1.25	1.5	2.0
Density (Minimum)		lb/f³	D1622	0.90	1.15	1.35	1.80
Thermal Resistance							
R-Value ²	at 25 °F	(°F ft² hr) / Btu per inch	C177 or C518	4.35	4.54	4.76	5.00
	at 40 °F			4.17	4.25	4.55	4.76
	at 75 °F			3.85	3.92	4.17	4.35
Compressive Strength at 10% deformation		psi	D1621	10 - 14	13 - 18	15 - 21	25 - 33
Flexural Strength		psi	C203	25 - 30	30 - 38	40 - 50	50 - 75
Water Vapor Permeance 1.0 in. thickness		perm.	E96	2.0 - 3.0	1.5 - 2.8	0.9 - 2.5	0.6 - 1.5
Water Absorption by total immersion			C272 or				
		volume %	C1763	< 1.5	< 1.5	< 1.5	< 1.5
Capillarity				none	none	none	none
Dimensional Stability maximum		change %	D2126	< 0.5	< 0.5	< 0.5	< 0.5
Coefficient of Thermal Expansion in/(in °F)			D696	0.000035	0.000035	0.000035	0.000035
Fungus & Bacterial Resistance -		C1338	Will not support bacterial or fungus growth; no food value				

¹ Typical physical properties are based on data provided by resin manufacturer, independent test agencies, and Cellofoam North America Inc. All data is for plain, unlaminated EPS foam.

Warning: This product is combustible and if exposed to a fire of sufficient heat and intensity may burn rapidly. It should not be left exposed or inadequately protected. Protect Cellofoam® expanded polystyrene from exposure to hydrocarbons, coal tar pitch, solvents, and solvent fumes. Consult specific instructions and applicable building codes for use of this product.

Cellofoam® North America Inc. is an expanded polystyrene foam manufacturer and not an engineering consulting firm. Thus, it is beyond our scope to provide design services on the specific use for our products. Users of our EIFS EPS products should consult with appropriate engineering and code experts to determine the exact type and specifications of EPS required for their project. The sale of these products shall be subject to Terms and Conditions of Sale, including those limiting warranties as set forth in Cellofoam®'s invoices. No agent, employee, or representative of Cellofoam® North America Inc. or its subsidiary or affiliated companies is authorized to modify this disclaimer.

 $^{2\,\}text{R}$ means resistance to heat flow. The higher the R value, the greater the insulating power.

 $^{{}^{\}star}\mathsf{Please}\ \mathsf{consult}\ \mathsf{local}\ \mathsf{building}\ \mathsf{codes}\ \mathsf{and}\ \mathsf{membrane}\ \mathsf{manufacturers}\ \mathsf{for}\ \mathsf{system}\ \mathsf{requirements}.$